

Date: Friday, 23/01/2009 7:19:05 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45098	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251069
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42627	Material : N/A
Written By :	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-069 with Dart IPP D212-725-1-069"
Send a copy of this IPP

W 29-01-23

2.0	D2127251069	Stiffener
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-069	Stiffener	_____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-069 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45098

Part Number: D2127251069

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:19:05 AM
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45098	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251069
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42627	Material : N/A
Written By : _____	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-069 with Dart IPP D212-725-1-069"

Send a copy of this IPP

w 29-01-23

2.0	D2127251069	Stiffener
-----	-------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-069 Stiffener 45321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-069 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45098

Part Number: D2127251069

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 01.02.03

Work Order Number: 45321 Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.9

Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26, Fig. 6. Material 2024T3.050, Batch No. 1947.

1.9 Work Done By: Stephen Hebert

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.10

Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27, Fig.12. Material 2024T3 .063, Batch No. 0548.

1.10 Work Done By: Sean Hannon

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.11

Discrepancy:

Fabricate D212-725-1-075, Bracket for Dart Aerospace.

Resolution:

D212-725-1-075, Bracket fabricated IAW D212-725-1 Dwg Pg.29, Fig.11. Material 2024T3 .040 , Batch No. 0687 .

1.11 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.12

Discrepancy:

Fabricate D212-725-1-077 / -078, Gusset for Dart Aerospace.

Resolution:

D212-725-1-077 / -078, Gusset fabricated IAW D212-725-1 Dwg Pg. 30, Fig.11. Material 2024T3 .040, Batch No.0687 .

1.12 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****